

Soudal Gorilla products in use with saveBoard products.



Recommended solutions below are focused on maintaining the Low-VOC and sustainable nature of saveBOARD products.

Paper Faced Internal Lining

Purpose: for the bonding of saveBoard Internal Lining to framing or existing wall structures

Wall Substrate Material	Adhesive Recommended	Mechanical Fasteners	Batten Centers	Notes
Timber Battens	Gorilla Grip 2Hr & 1Hr, or Gorilla Wallboard Adhesive	40mm Pins	600mm	20mm 'blob' every 300mm
	Gorilla Fix All High Tack, or Soudaseal 240FC	Not Required		Continuous 8mm x 8mm bead, full length. Compressed adhesive thickness = 2,0mm
Steel Battens	Gorilla MS Sealant	Screw fixing required	600mm	Requires wiping steel battens with solvent cleaner.
	Gorilla Fix All High Tack, or Soudaseal 240FC	Not Required		Continuous 8mm x 8mm bead, full length. Compressed adhesive thickness = 2,0mm
Plywood (Uncoated)	Gorilla Grip 2Hr & 1Hr, or Gorilla Wallboard Adhesive	40mm Pins	N/A	20mm 'blob' every 300mm
Plywood (Coated)	Gorilla MS Sealant	Screw fixing required	N/A	Requires wiping surface with solvent cleaner to ensure no contaminants.
	Gorilla Fix All High Tack, or Soudaseal 240FC	Not Required		Continuous 8mm x 8mm bead, full length. Compressed adhesive thickness = 2,0mm
Gypsum (Uncoated)	Gorilla Grip 2Hr & 1Hr, or Gorilla Wallboard Adhesive	40mm Pins	N/A	20mm 'blob' every 300mm
Gypsum (Coated)	Gorilla MS Sealant	Screw fixing required	N/A	Requires wiping surface with solvent cleaner to ensure no contaminants.
	Gorilla Fix All High Tack, or Soudaseal 240FC	Not Required		Continuous 8mm x 8mm bead, full length. Compressed adhesive thickness = 2,0mm

Note: if you have situations different from the above, please contact your Soudal Technical Team on 0800TecSpec (0800 832 7732)



Exposed Internal Lining

Purpose: for the bonding to or sealing against the “*Exposed Face*” of the Exposed Internal Lining.

Substrate Material	Adhesive Recommended	Surface Preparation	Notes
Exposed Face	Gorilla MS Sealant	Gorilla 696 Surface Activator	Excellent Adhesion, Cohesive Failure

Note: if you have situations different from the above, please contact your Soudal Technical Team on 0800TecSpec (0800 832 7732)

Roofing Substrate & Rigid Air Barrier

Purpose: for the bonding to or sealing against the “Face” of the above products.

Substrate	Surface Preparation	Gorilla MS Sealant	Gorilla Bathroom & Kitchen Silicone
Roofing Substrate	NO	PASS Excellent Adhesion, Cohesive Failure	PASS Excellent Adhesion, Cohesive Failure
Rigid Air Barrier	NO	PASS Excellent Adhesion, Cohesive Failure	PASS Excellent Adhesion, Cohesive Failure

Note: if you have situations different from the above, please contact your Soudal Technical Team on 0800TecSpec (0800 832 7732)



Other Bonding:

- For Gorilla Expanding Foam Range to adhere to surface to provide additional insulative properties
- Laminating layers of either Roofing Substrate & Rigid Air Barrier to produce a thicker panel than is normally available

Substrate	Surface Preparation	Product	Purpose	Properties
Roofing Substrate Rigid Air Barrier	NO	Gorilla Expanding Foam Range	Insulative filler to improve R-values	<ul style="list-style-type: none"> • Ability to have increased R-value with increased thickness.
	YES (Damp Cloth with water)	Gorilla Expanding Foam Range (Between layers of panel)	As a simple laminating adhesive	<ul style="list-style-type: none"> • 100% Waterproof • Requires support while curing • 30min Cure
	YES (Damp Cloth with water)	Gorilla Glue 3Hr (Between layers of panel)	As a simple laminating adhesive	<ul style="list-style-type: none"> • 100% Waterproof • Requires support while curing • 3 hours Cure • Less post expansion than foams • Coverage = 150ml/m²

Note: if you have situations different from the above, please contact your Soudal Technical Team on 0800TecSpec (0800 832 7732)